

Technical Data Sheet

Schulamid 66 GF25 H BLK968001



Polyamide 66

Product Description

25% glass fiber reinforced, heat stabilized Polyamide 66

Processing Method Injection Molding

Attribute Good Heat Aging Resistance; Medium Viscosity; Oil Resistant

Filler/Reinforcement Glass Fiber, 25%

| Typical Properties | Nominal Value | Units | Test Method |
|--|---------------|--------------------|----------------|
| Physical | | | |
| Density, (Method A) | 1.32 | g/cm ³ | ISO 1183 |
| Viscosity Number | 145 | cm ³ /g | ISO 307 |
| Mechanical | | | |
| Tensile Strain at Break | | | |
| (Type 1A, 5 mm/min) | 3.0 | % | ISO 527-2 |
| (Type 1A, 5 mm/min) - Conditioned | 7.0 | % | ISO 527-2 |
| Tensile Stress at Break | | | |
| (Type 1A, 5 mm/min) | 160 | MPa | ISO 527-2 |
| (Type 1A, 5 mm/min) - Conditioned | 105 | MPa | ISO 527-2 |
| Tensile Modulus | | | |
| (1 mm/min, Type 1A) | 8600 | MPa | ISO 527-1 |
| (1 mm/min, Type 1A) - Conditioned | 5500 | MPa | ISO 527-1 |
| Impact | | | |
| Charpy Impact Strength - Notched | | | |
| (23 °C, Type 1, Edgewise, Notch A) | 9.0 | kJ/m ² | ISO 179 |
| (-30 °C, Type 1, Edgewise, Notch A) | 8.0 | kJ/m ² | ISO 179 |
| (23 °C, Type 1, Edgewise, Notch A) - Conditioned | 14 | kJ/m ² | ISO 179 |
| Charpy Impact Strength - Unnotched | | | |
| (23 °C, Type 1, Edgewise) | 60 | kJ/m ² | ISO 179 |
| (-30 °C, Type 1, Edgewise) | 50 | kJ/m ² | ISO 179 |
| (23 °C, Type 1, Edgewise) - Conditioned | 90 | kJ/m ² | ISO 179 |
| Hardness | | | |
| Ball Indentation Hardness, (H 358/30) | 200 | MPa | ISO 2039-1 |
| Ball Pressure Test, (120 °C) | Pass | | IEC 60695-10-2 |
| Thermal | | | |
| Vicat Softening Temperature | | | |
| (B (50N), 50 °C/h) | >250 | °C | ISO 306 |
| (A (10N), 50 °C/h) | >250 | °C | ISO 306 |

| | | |
|---|---------|------------|
| Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise) | >250 °C | ISO 75-2/B |
| Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise) | 242 °C | ISO 75-2/A |
| RTI Elec | | |
| (1.5 mm) | 120 °C | UL 746B |
| (3.0 mm) | 120 °C | UL 746B |
| (0.75 mm) | 120 °C | UL 746B |
| RTI Imp | | |
| (1.5 mm) | 105 °C | UL 746B |
| (3.0 mm) | 115 °C | UL 746B |
| (0.75 mm) | 100 °C | UL 746B |
| RTI Str | | |
| (1.5 mm) | 120 °C | UL 746B |
| (3.0 mm) | 130 °C | UL 746B |
| (0.75 mm) | 110 °C | UL 746B |

Electrical

| | | |
|----------------------------------|----------------|---------------|
| Volume Resistivity | >1.0E+13 ohm*m | IEC 62631-3-1 |
| - Conditioned | >1.0E+10 ohm*m | IEC 62631-3-1 |
| Comparative Tracking Index (CTI) | 450 V | IEC 60112 |
| Surface Resistivity | >1.0E+15 ohm | IEC 60093 |
| - Conditioned | >1.0E+12 ohm | IEC 60093 |

Flammable

| | | |
|-------------------------------------|-----------|----------------|
| Burning Rate | | |
| (2.00 mm) | 30 mm/min | ISO 3795 |
| (2.00 mm) | 30 mm/min | FMVSS 302 |
| Glow Wire Flammability Index | | |
| (1.5 mm) | 650 °C | IEC 60695-2-12 |
| (3.0 mm) | 650 °C | IEC 60695-2-12 |

Additional Information

| | | |
|---------------------------|-------|--------|
| Water Absorption 23C/50RH | 1.9 % | ISO 62 |
|---------------------------|-------|--------|

UL Information

| | | |
|------------------------------------|--------|----------------------|
| Flammability Classification | | |
| (0.75 mm) | HB | IEC 60695-11-10, -20 |
| (1.5 mm) | HB | IEC 60695-11-10, -20 |
| (3.0 mm) | HB | IEC 60695-11-10, -20 |
| UL File Number | E86615 | |

Injection Parameters

| | Nominal Value | Units |
|------------------------|---------------|-------|
| Drying Time | 3.0 to 4.0 | hr |
| Drying Temperature | 80 | °C |
| Suggested Max Moisture | 0.040 to 0.10 | % |
| Processing (Melt) Temp | 280 to 300 | °C |
| Mold Temperature | 60 to 120 | °C |